



HYLON® N1015THL

Ravago Manufacturing Americas - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Nylon 66, 15% Glass Filled, Impact Modified

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Additive	• Impact Modifier
Features	• Impact Modified
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.21	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	13900	psi	ISO 527-2
Tensile Strain (Break)	4.0	%	ISO 527-2
Flexural Modulus	630000	psi	ISO 178
Flexural Stress	22000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.8	ft·lb/in ²	ISO 179
Notched Izod Impact Strength	4.8	ft·lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	444	°F	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.